



DEKAVATOR 22 NF

Adhesion Promoter

DEKAVATOR 22 NF is an adhesion promoter that improves the adhesion of various MS-polymer-based DEKALIN products, such as DEKASYL, on closed surfaces.

DEKAVATOR 22 NF			
Art. No.	Size	Container	Colour
32790 34	30 ml	Bottle	Transparent
32791 34	250 ml	Bottle	Transparent

Your advantages:

- **Fast drying; Flash-off time approx. 5 minutes**
- **Easy to use**
- **Economical consumption**
- **UV-traceable**

DEKAVATOR 22 NF Adhesion Promoter

Technical Details

Product description

DEKAVATOR 22 NF is an adhesion promoter that improves the adhesion of various MS-polymer-based DEKALIN products, such as DEKASYL, on closed surfaces. Further technical information is available from the technical data sheet for the product in question.

Applications

- Pretreatment of aluminium, steel, copper and brass
- Pretreatment of powder-coated metal and coated metal (please test the solvent beforehand to make sure it is suitable for use on the substrate)
- Pretreatment of (ceramic-coated) glass
- Pretreatment of polyester (GRP)
- Pretreatment of plastics like ABS and PVC

How to use

The substrates should be clean, dry and free from dust and grease. The package should remain sealed until use. DEKAVATOR 22 NF can be used directly out of the original packaging as long as contamination and increased viscosity are avoided. The colour should

be transparent (if it is cloudy, the product should be discarded). DEKAVATOR 22 NF should not come into contact with water until the product has fully cured on the substrate. Consequently, we recommend making two openings in the can's aluminium seal. (Whether or not this is possible depends on the can). Close the can again immediately after use. Apply a thin layer of DEKAVATOR 22 NF. After a drying time of approximately 5 minutes (the solvent should have completely evaporated; the lower the temperature, the longer the drying time), you can apply the adhesive/sealant. After drying, correct application of DEKAVATOR 22 NF can be checked by illuminating with a UV-lamp. Where the product has been applied, the surface will light up in a bright blue color.

Note: after application of DEKAVATOR 22 NF, the surface might have a white veil, this has no influence on the adhesion. In case needed (on visible areas), it can be removed with DEKACLEAN ULTRA.

Adhesion

The best adhesion is achieved if the adhesive/sealant is applied within 6 hours after using DEKAVATOR 22 NF. Consequently, you should only pre-treat an area of a size that can seal/bond within 6 hours. Try to avoid

touching the pre-treated surface, as the grease from your skin can hamper adhesion.

Note: Very dirty surfaces must be cleaned beforehand with DEKACLEAN ULTRA or a similar cleaning agent. We recommended testing the cleaning agent on a small area beforehand to make sure that it does not damage the surface.

For the properties of substrates that are not on the list and for more detailed information, please contact your DEKALIN customer service directly.

Consumption

One litre of DEKAVATOR 22 NF is enough for approximately 20 m².

Storage

DEKAVATOR 22 NF must be stored at temperatures between +5°C and +30°C. Containers must be protected against direct sunlight and heat. In cool, dry conditions, unopened containers can be stored for 15 months.

Safety precautions

Please consult our current material safety data sheet for further information.

Transport classification

Please consult our current material safety data sheet for further information.

Technical Data

Colour	transparent
Specific density (20°C)	approx. 0,79 kg / l
Flash point	approx. 12°C
Drying time (20°C/50% R.H.)	approx. 5 minutes
Solid content	< 1%
Container sizes	30 ml & 250 ml aluminium bottle

Hazards identification

2.1. Classification of the substance or mixture

GB CLP Regulation

Flam. Liq. 2; H225; Eye Irrit. 2; H319; STOT SE 3; H336

Consult the safety data sheet

or the container label for safety notes.